



45f arc

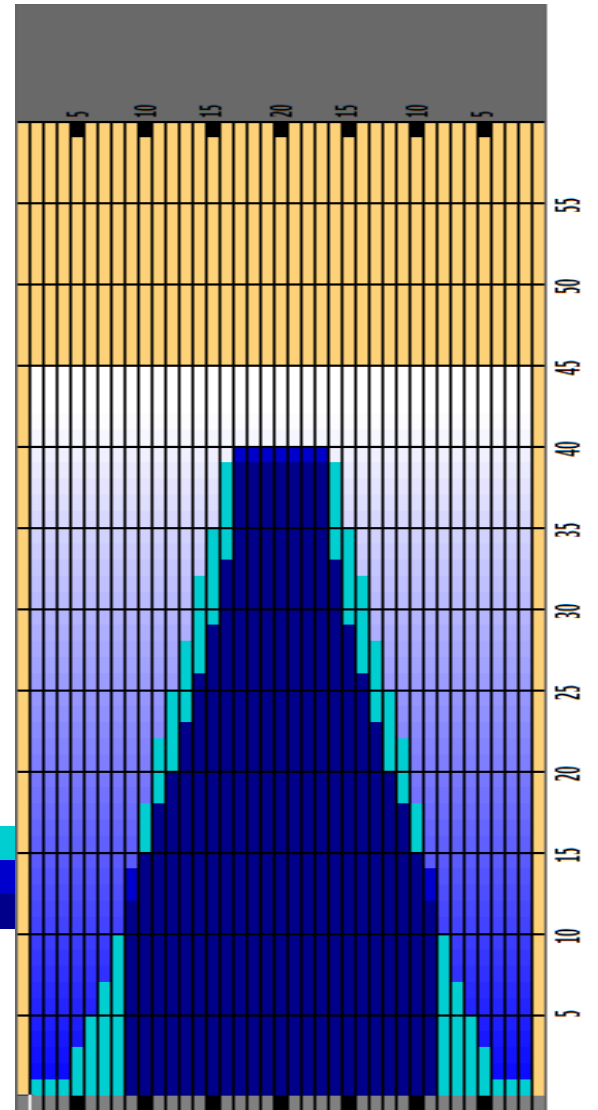


Oil Pattern Distance	45	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	16.75 mL	Reverse Oil Total	7.1 mL	Volume Oil Total	23.85 mL
Tank Configuration	N/A	Tank A Conditioner	MV	Tank B Conditioner	MV

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	50	10	A	74	0.0	1.4	1.4	3700
2	5L	5R	1	50	14	A	31	1.4	3.3	1.9	1550
3	6L	6R	1	50	14	A	29	3.3	5.2	1.9	1450
4	7L	7R	1	50	18	A	27	5.2	7.7	2.5	1350
5	8L	8R	1	50	18	A	25	7.7	10.2	2.5	1250
6	9L	9R	1	50	18	A	23	10.2	12.7	2.5	1150
7	10L	10R	2	50	22	A	42	12.7	18.9	6.2	2100
8	11L	11R	1	50	22	A	19	18.9	22.0	3.1	950
9	12L	12R	1	50	22	A	17	22.0	25.1	3.1	850
10	13L	13R	1	50	26	A	15	25.1	28.7	3.6	750
11	14L	14R	1	50	26	A	13	28.7	32.3	3.6	650
12	15L	15R	1	50	26	A	11	32.3	35.9	3.6	550
13	16L	16R	1	50	26	A	9	35.9	39.5	3.6	450
14	2L	2R	0	50	30	A	0	39.5	45.0	5.5	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	A	0	45.0	40.0	-5.0	0
2	17L	17R	2	50	26	A	14	40.0	32.7	-7.3	700
3	16L	16R	1	50	26	A	9	32.7	29.1	-3.6	450
4	15L	15R	1	50	22	A	11	29.1	26.0	-3.1	550
5	14L	14R	1	50	22	A	13	26.0	22.9	-3.1	650
6	13L	13R	1	50	18	A	15	22.9	20.4	-2.5	750
7	12L	12R	1	50	18	A	17	20.4	17.9	-2.5	850
8	11L	11R	1	50	18	A	19	17.9	15.4	-2.5	950
9	10L	10R	1	50	14	A	21	15.4	13.5	-1.9	1050
10	9L	9R	1	50	14	A	23	13.5	11.6	-1.9	1150
11	2L	2R	0	50	10	A	0	11.6	0.0	-11.6	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	7.81	2.36	1.19	1.19	2.36	7.81

