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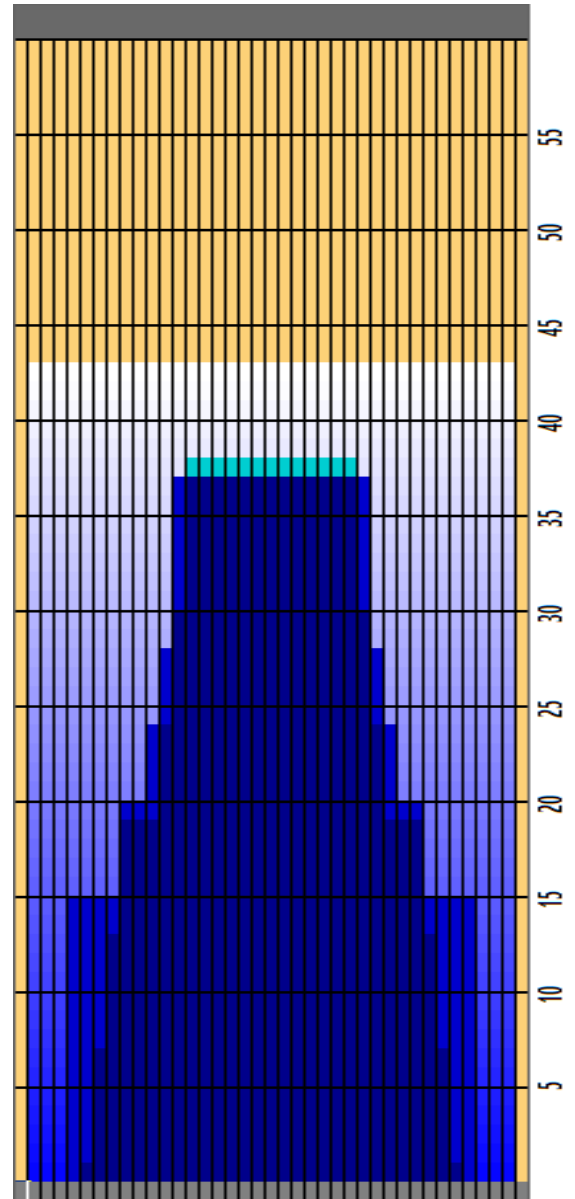|					
Oil Pattern Distance	43	Reverse Brush Drop	37	Oil Per Board	40 ul
Forward Oil Total	15.08 mL	Reverse Oil Total	13.2 mL	Volume Oil Total	28.28 mL
Tank Configuration	Only A	Tank A Conditioner	NA	Tank B Conditioner	NA

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	4L	4R	1	14	33	0.0	0.0	0.0	1320
2	6L	6R	1	14	29	0.0	1.9	1.9	1160
3	7L	7R	3	14	81	1.9	7.8	5.9	3240
4	8L	8R	3	14	75	7.8	13.7	5.9	3000
5	9L	9R	3	14	69	13.7	19.6	5.9	2760
6	12L	12R	2	18	34	19.6	24.7	5.1	1360
7	13L	13R	2	22	30	24.7	30.9	6.2	1200
8	14L	14R	2	26	26	30.9	38.2	7.3	1040
9	4L	4R	0	30	0	38.2	43.0	4.8	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	43.0	37.0	-6.0	0
2	13L	13R	2	18	30	37.0	31.9	-5.1	1200
3	13L	13R	2	14	30	31.9	28.0	-3.9	1200
4	12L	12R	3	10	51	28.0	23.8	-4.2	2040
5	11L	11R	3	10	57	23.8	19.6	-4.2	2280
6	9L	9R	3	10	69	19.6	15.4	-4.2	2760
7	5L	5R	3	10	93	15.4	11.2	-4.2	3720
8	4L	4R	0	10	0	11.2	0.0	-11.2	0

Cleaner Ratio Main Mix	NA
Cleaner Ratio Back End Mix	NA
Cleaner Ratio Back End Distance	NA

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200| 1 = 50
This Pattern Up Loaded From Slot # 25 In Lane
Machine On 9/10/2013 11:42 AM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	9.17	1.83	1.01	1.01	1.83	9.17