



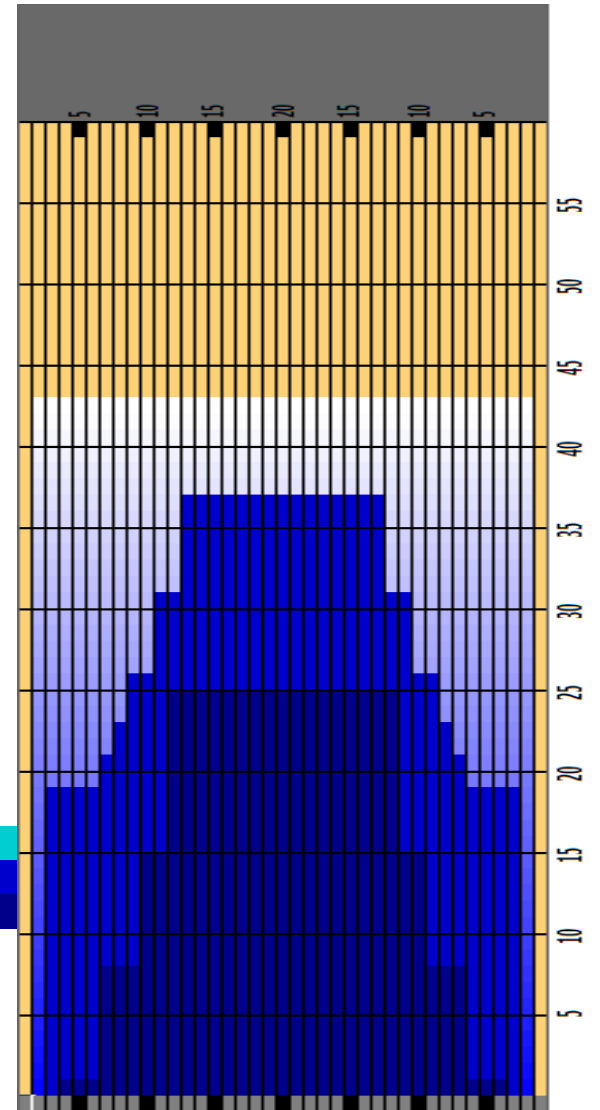
# UCHIAI



|                      |         |                    |        |                    |         |
|----------------------|---------|--------------------|--------|--------------------|---------|
| Oil Pattern Distance | 43      | Reverse Brush Drop | 38     | Oil Per Board      | 50 ul   |
| Forward Oil Total    | 14.6 mL | Reverse Oil Total  | 8.9 mL | Volume Oil Total   | 23.5 mL |
| Tank Configuration   | N/A     | Tank A Conditioner | MV     | Tank B Conditioner | MV      |

|   | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 1     | 10    | A    | 37      | 0.0   | 0.0  | 0.0  | 1850  |
| 2 | 4L    | 4R   | 1     | 10    | A    | 33      | 0.0   | 1.4  | 1.4  | 1650  |
| 3 | 7L    | 7R   | 2     | 10    | A    | 54      | 1.4   | 4.2  | 2.8  | 2700  |
| 4 | 7L    | 7R   | 2     | 14    | A    | 54      | 4.2   | 8.1  | 3.9  | 2700  |
| 5 | 10L   | 10R  | 3     | 18    | A    | 63      | 8.1   | 15.7 | 7.6  | 3150  |
| 6 | 12L   | 12R  | 3     | 22    | A    | 51      | 15.7  | 25.0 | 9.3  | 2550  |
| 7 | 2L    | 2R   | 0     | 22    | A    | 0       | 25.0  | 43.0 | 18.0 | 0     |

|   | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 22    | A    | 0       | 43.0  | 37.0 | -6.0  | 0     |
| 2 | 13L   | 13R  | 2     | 22    | A    | 30      | 37.0  | 30.8 | -6.2  | 1500  |
| 3 | 11L   | 11R  | 2     | 18    | A    | 38      | 30.8  | 25.7 | -5.1  | 1900  |
| 4 | 9L    | 9R   | 1     | 18    | A    | 23      | 25.7  | 23.2 | -2.5  | 1150  |
| 5 | 8L    | 8R   | 1     | 14    | A    | 25      | 23.2  | 21.3 | -1.9  | 1250  |
| 6 | 7L    | 7R   | 1     | 14    | A    | 27      | 21.3  | 19.4 | -1.9  | 1350  |
| 7 | 3L    | 3R   | 1     | 14    | A    | 35      | 19.4  | 17.5 | -1.9  | 1750  |
| 8 | 2L    | 2R   | 0     | 14    | A    | 0       | 17.5  | 0.0  | -17.5 | 0     |



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance        NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R     | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|---------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle:Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 5.26                 | 1.54                | 1                   | 1                   | 1.54                | 5.26                 |

