



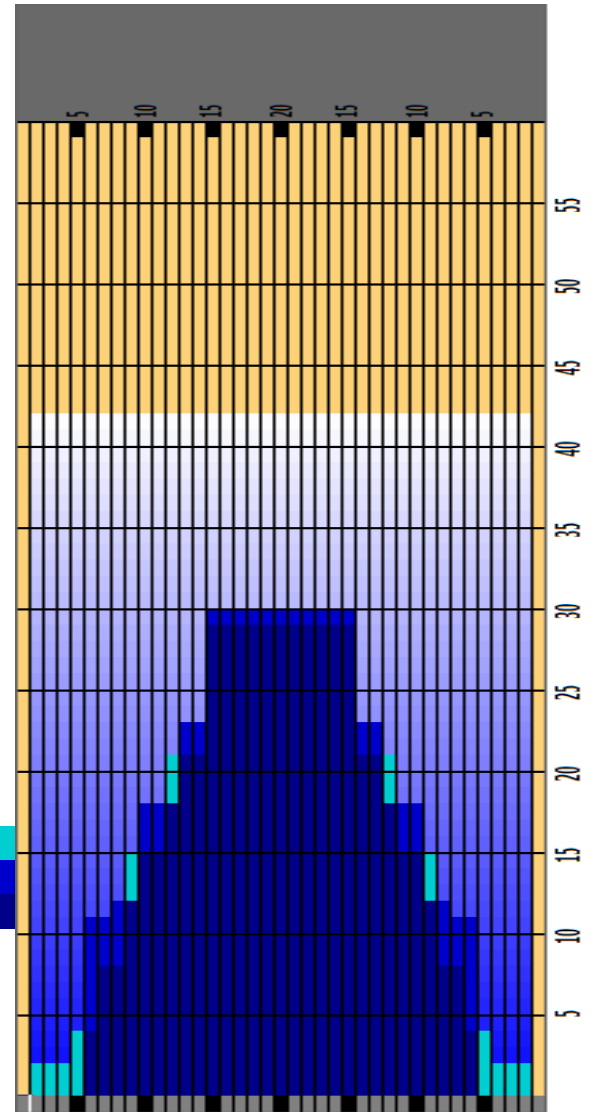
2018



Oil Pattern Distance	42	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	16.05 mL	Reverse Oil Total	7.4 mL	Volume Oil Total	23.45 mL
Tank Configuration	N/A	Tank A Conditioner	MV	Tank B Conditioner	MV

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	A	111	0.0	2.8	2.8	5550
2	5L	5R	1	10	A	31	2.8	4.2	1.4	1550
3	7L	7R	2	14	A	54	4.2	8.1	3.9	2700
4	9L	9R	3	18	A	69	8.1	15.7	7.6	3450
5	12L	12R	2	22	A	34	15.7	21.9	6.2	1700
6	15L	15R	2	26	A	22	21.9	29.2	7.3	1100
7	2L	2R	0	30	A	0	29.2	42.0	12.8	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	42.0	30.0	-12.0	0
2	15L	15R	2	26	A	22	30.0	22.7	-7.3	1100
3	13L	13R	2	18	A	30	22.7	17.6	-5.1	1500
4	10L	10R	2	18	A	42	17.6	12.5	-5.1	2100
5	8L	8R	1	14	A	25	12.5	10.6	-1.9	1250
6	6L	6R	1	10	A	29	10.6	9.2	-1.4	1450
7	2L	2R	0	10	A	0	9.2	0.0	-9.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.77	1.75	1.08	1.08	1.75	4.77

